

Up to Category 4, EN 954-1 PNOZ X13






Safety relay for monitoring E-STOP pushbuttons and safety gates.

Unit features

- ▶ Positive-guided relay outputs:
 - 5 safety contacts (N/O), instantaneous
 - 1 auxiliary contact (N/C), instantaneous
 - ▶ Connection options for:
 - E-STOP pushbutton
 - Safety gate limit switch
 - Reset button
 - ▶ LED indicator for:
 - Switch status channel 1/2
 - Supply voltage
 - Reset circuit
- ▶ The circuit is redundant with built-in self-monitoring.
 - ▶ The safety function remains effective in the case of a component failure.
 - ▶ The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.
 - ▶ The unit has an electronic fuse.

Approvals

	PNOZ X13
	◆
	◆
	◆

Unit description

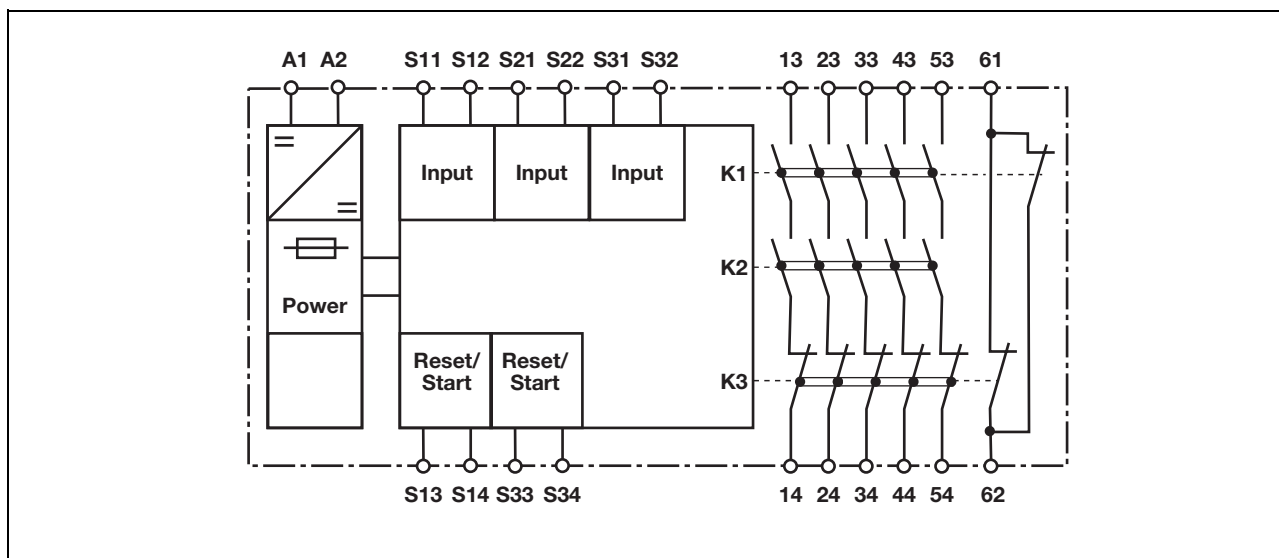
The safety relay meets the requirements of EN 60204-1 and IEC 60204-1 and may be used in applications with

- ▶ E-STOP pushbuttons
- ▶ Safety gates

Safety features

The relay conforms to the following safety criteria:

Block diagram

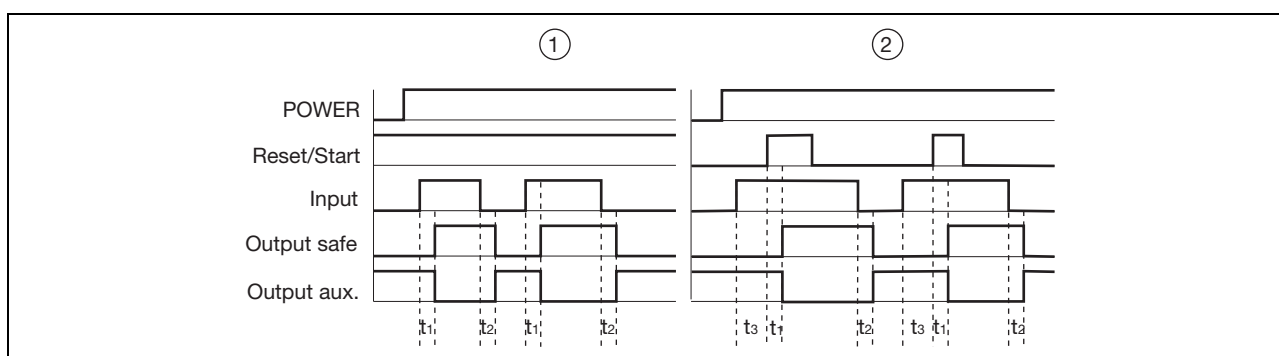


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Function description

- ▶ Single-channel operation: no redundancy in the input circuit, earth faults in the reset and input circuit are detected.
- ▶ Dual-channel operation with detection of shorts across contacts: redundant input circuit, detects
 - earth faults in the reset and input circuit,
 - short circuits in the input circuit and, with a monitored reset, in the reset circuit too,
 - shorts between contacts in the input circuit.
- ▶ Automatic start: Unit is active once the input circuit has been closed.
- ▶ Monitored reset: Unit is active once the input circuit is closed and once the reset circuit is closed after the waiting period has elapsed (see technical details).
- ▶ Increase in the number of available contacts by connecting contact expander modules or external contactors/relays.

Timing diagram



Key

- ▶ Power: Supply voltage
- ▶ Reset/start: Reset circuit S13-S14, S33-S34
- ▶ Input: Input circuits S11-S12, S21-S22, S31-S32
- ▶ Output safe: Safety contacts, instantaneous 13-14, 23-24, 33-34, 43-44, 53-54
- ▶ Output aux: Auxiliary contacts 61-62
- ▶ ①: Automatic reset
- ▶ ②: Monitored reset
- ▶ t_1 : Switch-on delay
- ▶ t_2 : Delay-on de-energisation
- ▶ t_3 : Waiting period

Wiring

Please note:

- ▶ Information given in the “Technical details” must be followed.
- ▶ Outputs 13-14, 23-24, 33-34, 43-44, 53-54 are safety contacts, output 61-62 is an auxiliary contact (e.g. for display).
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see technical details).
- ▶ Calculation of the max. cable runs l_{max} in the input circuit:

$$l_{max} = \frac{R_{lmax}}{R_l / km}$$

R_{lmax} = max. overall cable resistance (see technical details)

R_l / km = cable resistance/km


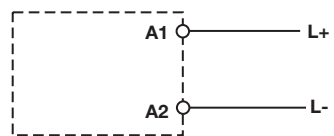
- ▶ Use copper wire that can withstand 60/75 °C.

- ▶ Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.

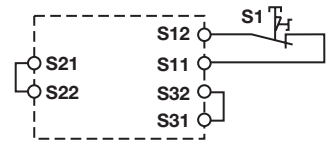
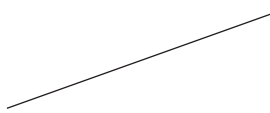
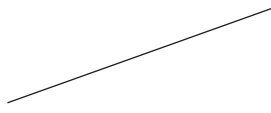
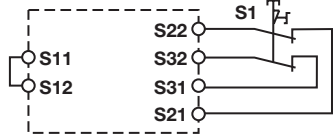
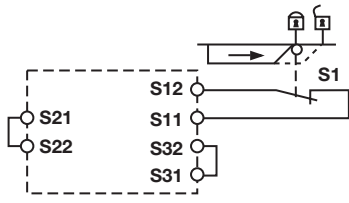
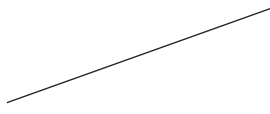
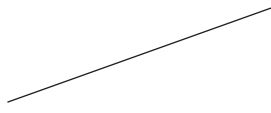
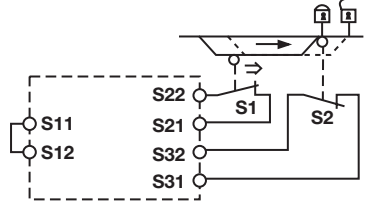
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Preparing for operation

► Supply voltage


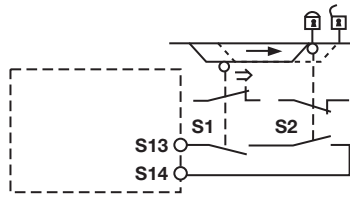
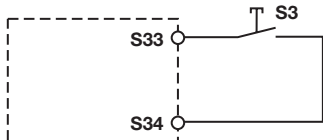

Supply voltage	AC	DC
		

► Input circuit

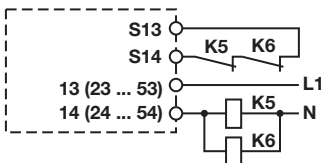
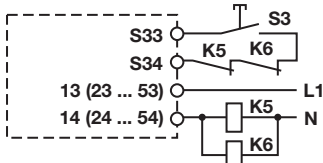
Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across contacts		
E-STOP with detection of shorts across contacts		
Safety gate without detection of shorts across contacts		
Safety gate with detection of shorts across contacts		

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▶ Reset circuit

Reset circuit	E-STOP wiring, safety gate	Safety gate (dual-channel)
Automatic reset		
Monitored reset		

▶ Feedback loop

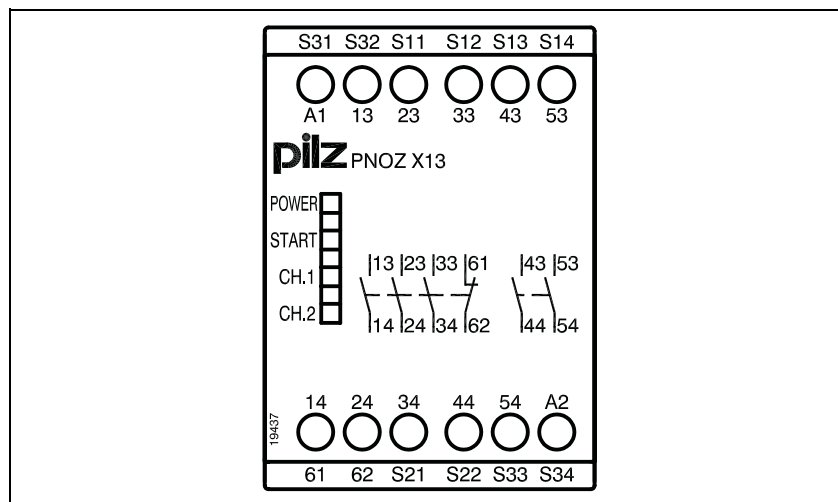
Feedback loop	Automatic reset	Monitored reset
Contacts from external contactors		

▶ Key

S1/S2	E-STOP pushbutton/ safety gate switch
S3	Reset button
	Switch operated
	Gate open
	Gate closed

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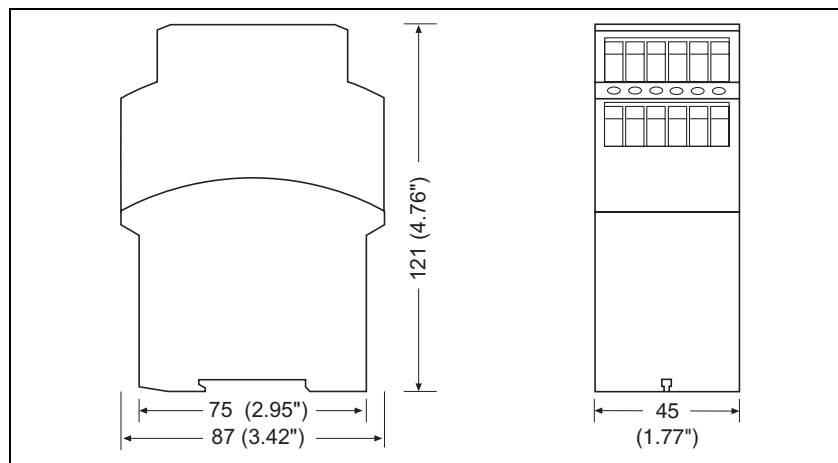
Terminal configuration



Installation

- ▶ The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail.
- ▶ Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

Dimensions

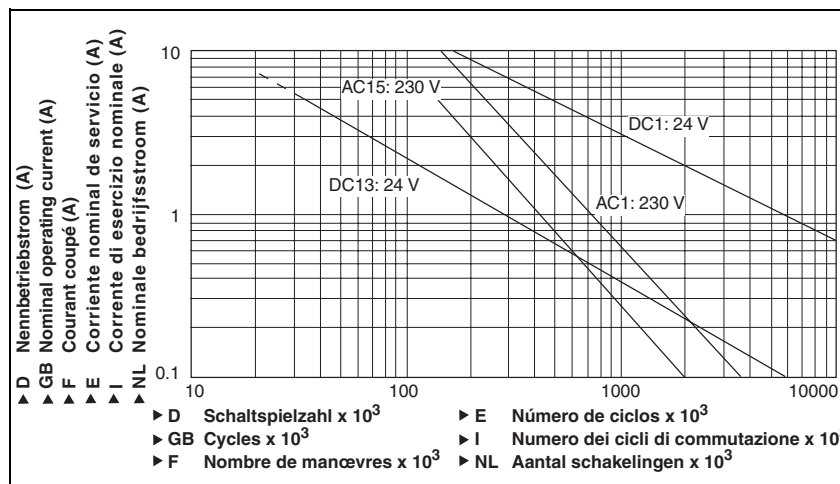


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Notice

This data sheet is only intended for use during configuration. For installation and operation, please refer to the operating instructions supplied with the unit.

Service life graph



Technical details

Electrical data

Supply voltage U_B DC	24 V
Voltage tolerance	-15 % / 10 %
Power consumption at U_B DC	4.5 W
Residual ripple DC	160 %
Voltage and current at input circuit:	
24 VDC	60 mA
reset circuit: 24 VDC	50 mA
feedback loop: 24 VDC	5 mA
Output contacts in accordance with EN 954-1 , Category 4	Safety contacts (N/O): 5 Auxiliary contacts (N/C): 1
Utilisation category in accordance with EN 60947-4-1 AC1: 240 V	I_{min} : 0.01 A , I_{max} : 8 A P_{max} : 2,000 VA
DC1: 24 V	I_{min} : 0.01 A , I_{max} : 8 A P_{max} : 200 W
Utilisation category in accordance with EN 60947-5-1 AC15: 230 V	I_{max} : 5 A
DC13 (6 cycles/min): 24 V	I_{max} : 7 A
Contact material	AgSnO₂ + 0.2 µm Au
External contact fuse protection (EN 60947-5-1)	
Blow-out fuse, quick	10 A
Blow-out fuse, slow	6 A
Circuit breaker	10 A , 24 VAC/DC, characteristic B/C
Max. overall cable resistance R_{lmax} input circuits, reset circuits	
Single-channel at U_B DC	100 Ohm
Dual-channel with detect. of shorts across contacts at U_B DC	10 Ohm

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Times	
Switch-on delay	
with automatic reset typ.	350 ms
with automatic reset max.	600 ms
with automatic reset after power on typ.	390 ms
with automatic reset after power on max.	670 ms
with monitored reset typ.	40 ms
with monitored reset max.	70 ms
Delay-on de-energisation	
with E-STOP typ.	20 ms
with E-STOP max.	50 ms
with power failure typ.	85 ms
with power failure max.	120 ms
Recovery time at max. switching frequency 1/s after E-STOP	50 ms
after power failure	250 ms
Waiting period with a monitored reset	300 ms
Min. start pulse duration with a monitored reset	30 ms
Simultaneity, channel 1 and 2	∞
Supply interruption before de-energisation	20 ms
Environmental data	
EMC	EN 60947-5-1, EN 61000-6-2
Vibration in accordance with EN 60068-2-6	
Frequency	10 - 55 Hz
Amplitude	0.35 mm
Climatic suitability	EN 600068-2-78
Airgap creepage	VDE 0110-1
Ambient temperature	-10 - 55 °C
Storage temperature	-40 - 85 °C
Protection type	
Mounting (e.g. cabinet)	IP54
Housing	IP40
Terminals	IP20
Mechanical data	
Housing material	
Housing	PPO UL 94 V0
Front	ABS UL 94 V0
Max. cross section of external conductors with screw terminals	
1 core flexible	0.20 - 4.00 mm ²
2 core, same cross section, flexible:	
with crimp connectors, without insulating sleeve	0.20 - 2.50 mm ²
without crimp connectors or with TWIN crimp connectors	0.20 - 2.50 mm ²
Torque setting with screw terminals	0.60 Nm
Dimensions (H x W x D)	
with screw terminals	87 mm x 45 mm x 121 mm
Weight	345 g

The standards current on 01/02 apply.

Max. continuous current	
Number of contacts	I _{max} (A) at U _B DC
1	8.00 A
2	7.90 A
3	6.50 A
4	5.60 A
5	5.00 A

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Order reference

Type	Features	Terminals	Order no.
PNOZ X13	24 VDC	Screw terminals	774 549